



Single sided for flat applications. Suitable for temporary signage, hoardings or back panels.

Ideal for print, this economical solution will enable a cost-effective solution to meet a budget.

All our composite material is stocked ready for a prompt dispatch to the UK and Europe.

Specialist specs available on request including an infinite range of colour match options to meet any corporate ID.

EcoBond - Economy Grade

Economic solution for all flat applications

Examples of applications:

- Vinyl application
- Temporary construction site hoardings
- Non-loadbearing signage

Panel Thickness: 3mm

Aluminium Skin: 0.15

Standard sheet sizes: 1220 x 2440 & 1500 x 3050

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| PANEL DIMENSIONS | | | |
|--------------------------|----------------------------|-----|-----|
| Panel Thickness (mm) | 2.0 | 3.0 | 4.0 |
| Aluminium Thickness (mm) | 0.15 | | |
| Standard Sizes (mm) | 1250 x 2500 1500 x 3050 | | |

| PRODUCT PROPERTIES | | | |
|---------------------------------|--------------|------|------|
| Weight (kg/m2) * | 2.47 | 3.38 | 4.29 |
| Water Absorbtion % By Volume | 0.01 | | |
| Thermal Performance R Values | 0.0057 | | |
| Core Composition | Polyethylene | | |

| DIMENSIONAL TOLERANCES | | |
|--------------------------|---|--|
| Thickness | -0 +2.0 mm | |
| Width | -0 +2.0 mm | |
| Length | -0 +3.0 mm | |
| Diagonal | -0 +5.0 mm | |
| Thermal Expansion | 2.4mm/m @100°CTemp Difference | |
| Aluminium Thickness (mm) | Where applicable as specified in EN485-4; otherwise ±0.02 | |

| SURFACE PROPERTIES | |
|------------------------------|---|
| Paint Thickness (micron) | 20 |
| Pencil Hardness | >HB |
| Toughness of Coating 3T | 3T |
| Temperature Resistance | -50°C to +80°C |
| Impact Strength (kg/cm2) | 42 |
| Boiling Water Resistance | Boiling for 2hrs without change |
| Acid Resistance Immerse | Surface in 2% HC1 for 24 Hrs without change |
| Alkali Resistance | Immerse surface in 2% NaOH for 24 Hrs without change |
| Oil Resistance Immerse | Surface in 20# engine oil for 24 Hrs without change |
| Solvent Resistance | Cleaned 100 times with Dimethylbenzene without change |
| Cleaning Resistance | >1000 times without change |
| Peel Strength (Newton/mm) | >5 |

^{*} Minimum weight is indicated. Weight may vary.

Manufacturer reserves the right to change product specification without prior notice

